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Application No.: 10/517,893  
Response to Office action dated Aug. 10, 2007  
Response filed November 30, 2007

In the Specification

Please amend Paragraph [0027] as follows:

[0027] Figs. 1A–1D schematically show winding on a two-drum winder in which a fibrous web roll 15, for example a paper or board roll, being formed is supported by winding drums 13, 14 and winding takes place through a winding nip N between one winding drum 13 and the fibrous web roll 15 being formed. A fibrous paper or board web W is passed into the winding nip N via guide rolls 11 and 12. In accordance with the invention, the structure of the roll 15 being formed is controlled by changing the magnitude of the wrap angle  $\alpha$  by changing the location of the guide rolls 11, 12 with respect to the winding drum 13 such that the wrap angle changes.